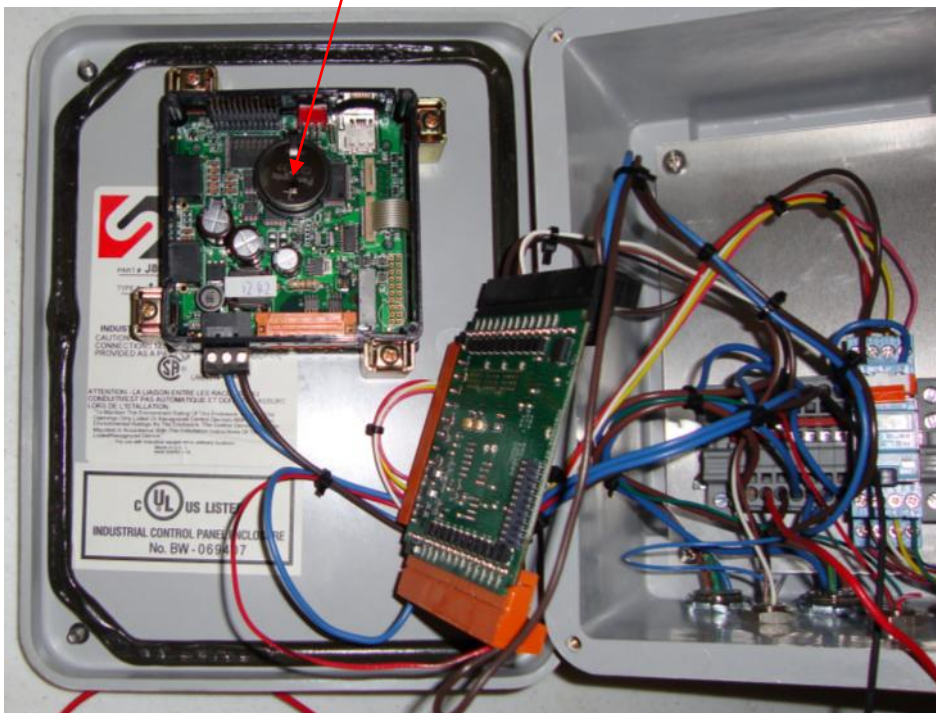
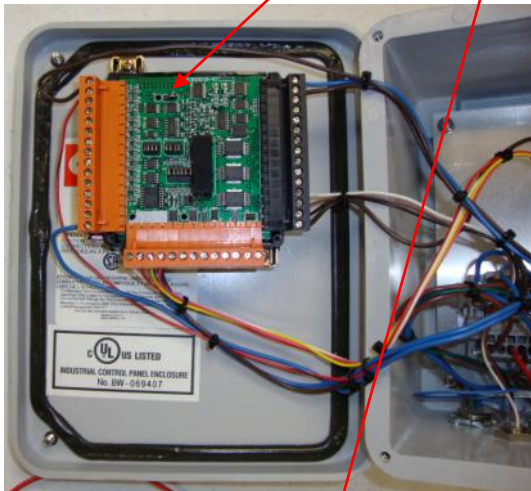
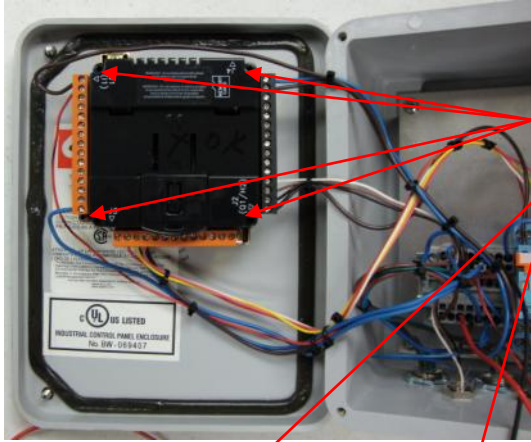


## 2009 Temp monitor battery change out and program reload



1. Open the enclosure containing the Controller mounted in the back of the machine.
2. Remove the 4 screws from the back cover. (small Phillips bit)
3. Slide the circuit board off the pins across the top.
4. The battery (CR 2477) will be exposed. Change out the battery.
5. Replace the circuit board being careful to line up the pins.
6. Replace the rear cover, gently tighten screws, and close cover.
7. Power up the monitor.
8. Under the center of the screen press and hold the upper arrow and down arrow at the same time. This brings you into a menu that operates the Controller.
9. Press the down arrow button until "Removable Media" is highlighted, press "ENTER". There will be a XXXXX.PGM and an ALARM.CSV listed.
10. Press the down arrow button until the xxx.PGM file is highlighted, press "ENTER". The PLC will ask if you want to load the program, press "ENTER". The PLC will display a timer while the program loads.
11. The PLC will ask if you want to place the program in 'Run' mode, press "ENTER".

The program is loaded and operational.